



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2813

Job Sheet 171923



Part No: D2813

Job Qty: 25 ea

Part Name: Washer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/9/18

Job Tracking No:

Due Date: 2/12/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A IPP Rev:C Now Turned 06-02-24 JLM IPP Rev:B

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	25 Ea	2/10/18	2/10/18	0.00	0.00	Start Up Machining-1		J.B. 23
100	Hardinge	25 pcs	2/12/18	2/12/18	0.21	1.57	Hardinge		J.B. 9-89
120	QC	25 pcs	2/12/18	2/12/18	0.00	0.00	QC8		2/18/2018
130	Packaging	25 pcs	2/12/18	2/12/18	0.00	0.00	Packaging3-1		ST011
140	QC21-SA	25 Ea	2/12/18	2/12/18	0.00	0.00	QC21		DAS 21 FEB 14 2018

Part Op Descriptions: 100 - 1-TURN AS PER FOLIO FA637 & DWG D2813 ,

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELINR2.000	Delrin Round Bar 2.00"	.4000 ft (.016 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MDELINR2.000	0	18	0

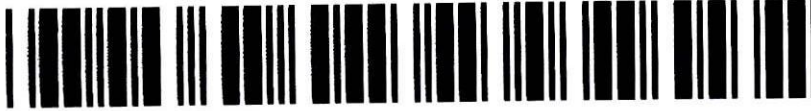
Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Washer	1.800inches + 0.012 - 0.001	1.812 1.799		
2	Washer	0.516inches + 0.008 - 0.001	0.524 0.515		
3	Washer	0.063inches ± 0.010	0.073 0.053		

Plex 2/9/18 11:15 AM Dart.Gagnon.Michelle

DART
AEROSPACE
S041174

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Washer

PART NO: D2813
Original Serial #: S041174
Revision:
Operation: Start up Operation
Change No:

02/11/18 Job No: 171923
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